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# **Influence of antimony doping on structural, morphological and optical properties of CuO powders**

# **Saadet Yıldırımcan\*[1](https://orcid.org/0000-0002-9044-6908)**

*<sup>1</sup>Mersin University, Institute of Science, Department of Nanotechnology and Advanced Materials, Türkiye, syildirimcan@mersin.edu.tr <sup>2</sup>Mersin University, Vocational School of Technical Sciences, Department of Medical Services and Techniques, Program of Opticianry, Türkiye*

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# **1. Introduction**

In this study, pure and antimony (Sb) doped CuO nano and micro powders were produced by chemical bath deposition (CBD) technique. Their structural, morphological, elemental and optical properties were examined using XRD, SEM, EDX and UV-Vis techniques. According to crystallographic structure analysis, the pure and Sb doped CuO powders were obtained in monoclinic phase. The crystallite size of the powders decreased with the Sb concentration. The FE-SEM images clearly show that flower-like structures in both pure and Sb doped CuO powders were grown. Moreover, the EDX spectra show that the peak intensity of Sb increases upon increasing doping concentration of Sb. The band gap energy value of the powders increased from 1.58 eV to 1.95 eV with increased Sb concentration in CuO. In addition, the key optical parameters such as refractive index, extinction coefficient, and both real and imaginary parts of the dielectric constant were calculated.

Recently, researchers have intensified studies in the field of energy with the advancement of nanotechnology. In particular, studies on transition metal oxides, aimed to increasing solar cell efficiency, attract much attention. Among these metal oxides, copper oxide is widely used for applications such as photocatalysis [1], gas sensor [2], water splitting [3] and solar cells [4] due to its excellent properties such as chemical and thermal stability, low thermal emittance, optical properties, high photoactivity, low toxicity, and low-cost production [1]. Copper oxides are important monoclinic p-type transition metal oxide semiconductors, having a narrow band gap of 1.21 - 2.00 eV [5, 6].

The crystal structure, optical and electrical properties of CuO can be improved by doping with elements such as Mn, Co, Ni, Zn, Sb and Fe  $[7-10]$ . Antimony is a favored dopant element in CuO nanoparticles for electronic and optical applications, thanks to its outstanding properties and ability to modify the material's characteristics [11, 12]. Introducing Sb atoms into the CuO lattice tailors its physical characteristics, enabling advanced applications in electronics, photonics, catalysis, and energy storage [11, 13-16].

There is limited knowledge in literature on the characteristic properties of Sb-doped CuO [9, 11, 13]. Baturay et al. fabricated Sb-doped CuO thin film with 0, 1, 2 and 3 wt% of Sb doping concentrations by spin coating technique. They investigated morphological, structural, and optical properties of the samples and reported that there is a radical increase in the energy band gap of the obtained films from 1.70 to 2.37 eV [13]. Pandey et al. [15] were synthesized CuO-ZnO nanocomposites with different Sb concentration using sol-gel method and investigated electrical properties along with optical properties and magneto-dielectric properties for technological applications. They reported that the band gap energy was 2.48 eV for pure CuO-ZnO, 2.39 eV for 2.5% Sb doped and 2.32 eV for 5% Sb doped CuO-ZnO [15]. In another study, Baek et al. produced a double-layer photocathode thin film containing Sb-doped Cu<sub>2</sub>O and undoped Cu<sub>2</sub>O. The Cu<sub>2</sub>O single layer had a current density of 0.1 mA/cm<sup>2</sup>

(applied voltage: +3 V), while Cu2O:Sb/Cu2O exhibited 1.37 mA/cm<sup>2</sup> [17]. Novel studies on Sb-doped CuO will reveal new possibilities for technological applications.

There is various method for the synthesis of CuO and its derivatives such as sol–gel [18], thermal oxidation [19], electro-deposition [20], chemical bath deposition [21], spray-pyrolysis [22], co-precipitation [23]. In this study, the CBD method was used because of its simplicity, controllability, and eco-friendly. The pure and Sb doped CuO powders were synthesized using the CBD method. The structural, morphological, elemental and optical properties were studied using X-ray powder diffractometer (XRD, Rigaku, Smartlab), FE-SEM (QUANTA 400F Field Emission SEM), energy dispersive X-ray EDX (QUANTA 400F) spectroscopic and UV-Vis spectrophotometric techniques. The aim of this study is to improve the characteristic properties of CuO for solar cells by doping with different Sb concentrations.

### **2. Material and method**

#### **2.1. Materials**

Copper(II) Acetate Monohydrate (Cu(CO2CH3)2H2O, Merck, 98%), Antimony(III) Chloride (SbCl3, Sigma-Aldrich, 99%) and Ammonia solution (NH4OH, Merck, 25%) were used to produce pure and Sb doped CuO powders.

### **2.2. Synthesis of the pure CuO and Sb doped CuO powders**

0.1 M Copper(II) acetate monohydrate (Cu(CO2CH3)2H2O) was dissolved in 100 ml of ultra-distilled water to prepare solution. The pH was adjusted to 11 by adding NH4OH to the prepared solution. The solution was stirred at 90°C for 20 min. Finally, the resulting powders were dried at 90°C for 1 hour and then annealed at 450°C for 2 hours. In this study, the preferred annealing temperature was 450°C [24]. The same procedure was used to produce Sb-doped CuO powders at 1 at.% and 3 at.% concentrations. Within the text, the samples are labeled as S1, S2, and S3 for pure CuO, 1 at.% Sb, and 3 at.% Sb doped CuO, respectively.

# **3. Results and discussion**

#### **3.1. Structural properties**

The crystallographic structure analyzes of all samples were performed by the XRD technique, as shown in Figure 1(a) and (b). Based on XRD patterns, the pure and Sb-doped CuO powders exhibit monoclinic phase with C2/c space group (JCPDS: 048–1548) [25]. The peaks at 32.5, 35.5, 38.7, 48.7, 53.5, 58.3, 61.5, 66.2, 68.1, 72.4, and 75° correspond to the (110), (002), (111), (20-2), (020), (202), (11-3), (31-1), (220), (311), and (004) planes of the monoclinic phase. Similar peaks have been observed in previous studies [25-28]. In addition, the strongest XRD peaks occurred at (002) and (111) plane for all powders. It was noticed that the XRD peaks of the pure CuO shifted towards larger angle with Sb doping and the peak intensity of Sb doped CuO powders decreased gradually with increasing Sb concentration (Figure 1(b)). Moreover, no phase change was observed in any of the nano/micro powders, and no second phase was occurred. In other words, Sb doping did not induce any phase changes in the crystal structure of CuO (Figure 1(a)).



**Figure 1.** (a) The XRD patterns of the pure and Sb doped CuO powders, (b) expanded view of the strongest peaks.

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The crystallite size, strain, dislocation density, and lattice parameters of the pure and Sb doped CuO powders were calculated and provided in Table 1. Scherrer formula (Equation (1)) based on the strongest peak (002) was used to calculate crystallite size [29]:

$$
D_{hkl} = \frac{k\lambda}{\beta \cos \theta} \tag{1}
$$



Where,  $\lambda$  is the wavelength of the X-rays (Cu K $\alpha$   $\lambda$ =1.5406 Å), *k* is the Scherrer constant taken as 0.9,  $\beta$  is the full width at half maximum (FWHM) and  $\theta$  is the Bragg's diffraction angle [29]. It was observed that the crystallite size of the powders decreased with Sb doping and these values are 24.58 nm, 17.86 nm and 17.37 nm for the pure CuO, 1%, and 3% Sb doped CuO, respectively. While the crystallite size decreases with the doping of Sb in CuO, the dislocation density and strain gradually increases. The strain linearly increases due to the dopant atoms having a larger ionic radius than the host atom [12]. The lattice parameters of the monoclinic CuO and Sb doped CuO powders were calculated using monoclinic phase equation (Equation (2)) [25]:

$$
\frac{1}{d^2} = \frac{1}{\sin^2 \beta} \left( \frac{h^2}{a^2} + \frac{k^2 \sin^2 \beta}{b^2} + \frac{l^2}{c^2} - \frac{2hl \cos \beta}{ac} \right)
$$
(2)

Small differences in lattice parameters were noted in samples with Sb doping. The lattice parameter variations (Table 1) may result from the difference in ionic radii of  $Cu^{2+}$  (0.73 Å) and  $Sb^{3+}$  (0.76 Å) ions (coordination number: VI) [30]. The lattice parameters of the pure and Sb doped CuO powders align with the values reported in its JCPDS card and literature [25, 31, 32].

#### **3.2. Morphological properties**

Surface morphology of the pure and Sb doped CuO powders synthesized by the CBD method were examined by FE-SEM and shown in the Figure 2. The pure CuO exhibits nano and micro-scale plate-like morphology with a thickness of approximately 100 nm.

These plates combine to form flower-like structures  $[6, 33-36]$ . Sb doping results in needle-like ends of the plate structures. Therefore, flower-like structures were formed by the combination of these needle-like plates. Futhermore, the SEM image clearly shows that the needle-like structures are more prominent in the 3% Sb-doped CuO sample. The thickness of the plates decreased with increasing Sb doping concentration. It was observed that Sb doping affected the morphological structure of the CuO. This alteration in surface morphology can significantly influence the physical and chemical properties of the material, including its catalytic and electronic behavior.

The elemental analysis of the powders was performed with EDX spectroscopy. The EDX spectra confirmed that the Sb successfully doped into the CuO structure (Figure 3).

#### **3.3. Optical properties**

Optical properties of the pure and Sb-doped CuO powders were determined by UV-Vis spectrophotometer in the range of 200 - 900 nm. The optical absorption spectra of the nano/micro powders are given in Figure 4. While the pure CuO and 1% Sb doped CuO have broad absorbance in the visible light region, a broad absorption peak is formed in the 3% Sb doped CuO sample between 215 and 600 nm wavelength. The improved absorption of the Sbdoped CuO sample may be attributed to the visible light-responsive nature of CuO [27].

Tauc method was used to determine the optical band gap energy  $(E_g)$  of the powders (Equation (3)) [15]:

$$
(ahv) = A(hv - E_g)^n
$$
\n(3)



**Figure 2.** SEM images of the pure and Sb doped CuO powders and high magnification (on the right).

Where  $h\nu$  is energy of a photon,  $\alpha$  is the absorption coefficient,  $n$  determines the type of electronic transition [37], *E<sup>g</sup>* is optical band gap energy, and *A* is a constant [15]. The optical band gap energy values were calculated as 1.58 eV, 1.66 eV and 1.95 eV for pure, 1%, and 3% Sb doped CuO powders, respectively (Figure 5). This means that the optical band gap energy of the CuO is found to increase with Sb doping. The increase in the *E<sup>g</sup>* is known as blue shift [38, 39]. The variation in the optical band gap energy and the crystallite size depending on the Sb concentration is depicted in Figure 6. It has been observed that the crystal size changes inversely proportional to the band gap energy. The increase in band gap energy with decreasing particle size is attributed to the quantum confinement effect [40].



**Figure 3.** EDX spectra of the pure and Sb doped CuO powders.



**Figure 4.** The optical absorbance spectra of the pure and Sb doped CuO powders.



**Figure 5.** Tauc Plot of the pure and Sb doped CuO powders.



**Figure 6.** The variation in crystallite size and optical band gap energy depending on Sb concentration in CuO.

The extinction coefficient(*k*) and refractive index (*n*), linked to the electronic structure of a material, are crucial parameters for optoelectronic applications. The graph of extinction coefficient of the pure CuO and Sb doped CuO powders are shown in Figure 7. It was calculated by the following equation (Equation (4)) using the absorbance data of the powders [41]:



**Figure 7.** Variation of extinction coefficient of the pure and Sb doped CuO powders as a function of wavelength.

Where  $\lambda$  is wavelength of incident light and  $\alpha$  is the absorption coefficient [41]. The extinction coefficient of all powders gradually increases with increasing of wavelength. An increase in the extinction coefficient indicates the existence of viable levels near conduction band  $[42]$ . The refractive index of the powders was calculated according to the following equation (Equation  $(5)$ ) [43]:

$$
n = 4.084 - 0.62E_g \tag{5}
$$

The calculated refractive index values are 3.10, 3.05 and 2.88 for S1, S2 and S3 samples, respectively. The refractive index shows decreasing behavior with increasing Sb concentration.

The real and imaginary parts of the dielectric constant, which is related to the extinction coefficient and refractive index, were calculated using following equation (Equation (6)) and represented in Figure 8 [44, 45]:

$$
\varepsilon_r = n^2 - k^2, \varepsilon_i = 2nk \tag{6}
$$



**Figure 8.** Variation of the real dielectric constant (a) and imaginary dielectric constant (b) as a function of photon energy.

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The real part of the dielectric constant indicates the extent to which the material slows down the speed of light. The imaginary part of the dielectric constant indicates a dielectric material's energy absorption from an electric field via dipole motion [44]. It is clearly observed from Figure 8 (b) that the 1% Sb doped CuO absorbs light better than other samples and the imaginary part of the dielectric constant of all samples decreases upon photon energy increases.

# **4. Conclusion**

The pure and Sb (1 and 3 at.%) doped CuO powders were synthesized using the CBD method. The synthesized powders are annealed at 450oC. The XRD analysis showed that both pure and Sb-doped CuO samples exhibited a monoclinic structure, with a decrease in crystallite size observed in the doped samples. The 3% Sb doped CuO with the smallest crystallite size shows the highest dislocation density and strain. The SEM analysis clearly showed that both pure and Sb doped CuO nano/micro powders exhibited a flower-like morphology. The thickness of the plates decreased with the effect of Sb doping. Ultimately, Sb doping influenced the morphology of CuO. The optical studies revealed that the value of band gap energy increases with Sb doping concentration. The *E<sup>g</sup>* of the powders was calculated as 1.58 eV, 1.66 eV and 1.95 eV for pure, 1% and 3% Sb doped CuO samples, respectively. It was observed that the refractive index of the powders decreased as Sb doping increased. The pure and Sb doped CuO powders have potential for optoelectronic applications. This study will serve as a guide for future research on these applications.

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# **Conflicts of interest**

The authors declare no conflicts of interest.

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